



## Statement of Purpose

Titanium inter-body spinal trusses packed with bone graft are considered to be the gold standard for treatment of severe degenerative disc disease, restoring alignment and disc height. This same principle can be applied to foot and ankle, using standard or custom titanium trusses manufactured using a 3D printer to fill voids of large segmental osseous defects. 3D printing is different from typical manufacturing techniques. It is founded on the principle of “additive manufacturing”, or depositing materials layer by layer. The customizable nature of 3D printing provides surgeons with the ability to tailor the fabrication to an individual patient’s anatomy, theoretically restoring joint congruity with concomitant structural integrity promoting successful consolidation.

## Literature Review

Periarticular osseous defects pose a challenge when considering arthrodesis in foot and ankle surgery for limb or ray salvage. Resection of large areas of bone is often necessary for treatment of certain pathologies such as avascular necrosis, osteomyelitis, non-union, post-traumatic, and Charcot neuroarthropathy (1,2,3,4,5,6,7,8). These defects often require some type of structural support to restore length, overall cubic content, anatomic alignment, and skin tension. Failure to restore anatomic length transfers pressures to adjacent joints altering foot biomechanics causing compensatory gait disturbances and placing stresses on proximal joints such as the hip, knee, and spine. (18,19,20,21,22) Options for surgical management for these clinical scenarios include end-to-end arthrodesis without structural interpositional grafting, arthrodesis with interpositional autogenous or allogenic bone graft, bone transport utilizing an external fixator, Masquelet’s induced membrane technique, osteomyocutaneous flaps of the fibula, or amputation (1,8,9,10,11,12,13,14,15). However, each of these techniques has their disadvantages and inconclusive results have been noted throughout the literature.

End-to-end arthrodesis procedures without structural interpositional grafts have higher documented fusion rates compared to arthrodesis with interpositional autogenous or allogenic bone graft, as it has fewer bone interfaces required to heal. However, it does not restore anatomic length, and causes indirect effects such as decreased skin tension and destruction of normal musculotendinous function.(1).

Studies in the literature on tibiocalcaneal arthrodesis after talectomy without structural interpositional grafts, have reported an average limb length discrepancy of 1.5 to 3.5 cm, altering gait mechanics, and placing stresses upon proximal joints. (18, 19, 20, 21, 22) Additionally, studies have also shown that there is an increase in oxygen consumption, along with patient perceived exertion with limb length discrepancies greater than 2.0 cm in adults. (16, 17)

In contrast, arthrodesis procedures with interpositional structural bone grafts restore anatomic length. However, disadvantages include variable fusion rates ranging between 58% and 93%, additional bone interfaces that are necessary to heal, slow host incorporation, and the potential for delayed graft collapse. (1,9,24,25)

## Procedure

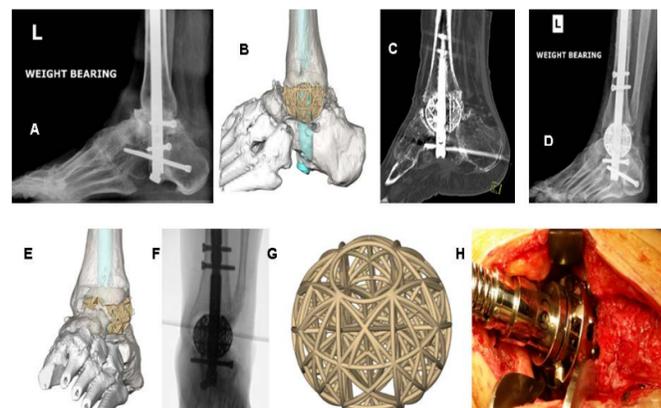
Titanium trusses were manufactured from pre-operative CT scans prior to surgery. Incision planning was based upon the anatomic location of the joint for which the truss was to be implanted. The joints were prepared using standard joint preparation techniques, until all joint surfaces were remodeled, and a healthy cancellous substrate was developed for arthrodesis. Sizers were placed and evaluated under image intensification to ascertain the most appropriate size truss. The selected truss is then packed with the bone graft material.

## Methodology

Three patients (patients 1, 4, and 5) underwent implantation of a custom titanium truss at the ankle joint. Patients 1 and 4 underwent the procedure for failed index tibiotalocalcaneal arthrodesis procedures. Patient 5 underwent implantation of the custom truss for a failed total ankle arthroplasty. Two patients (patient 6, patient 7) had standard prefabricated titanium trusses implanted for posttraumatic osteoarthritis and malunion of the subtalar joint. One patient (patient 2) had a nonunion following two attempted first metatarsal phalangeal joint arthrodesis procedures with secondary first ray shortening. One patient (patient 3) underwent a first tarsal metatarsal arthrodesis with implantation of a prefabricated titanium truss for a shortened and elevated first ray.

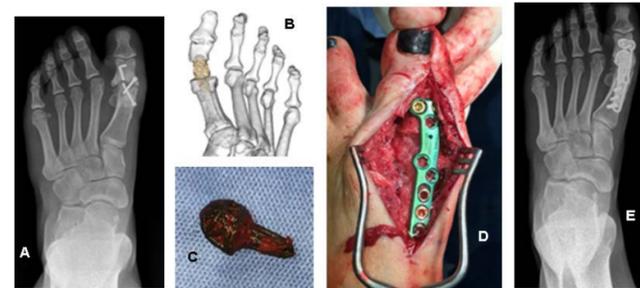
## Financial Disclosures

None



**Figure 1.** Patient 4 (A) Pre-operative lateral radiograph demonstrating the ankle in a rigidly plantarflexed position. (B) Schematic of spherical custom titanium truss. (C) Sagittal CT scan showing consolidation at 2 months status post-surgery. (D) Post-operative lateral oblique ankle radiograph at 10 months status post-surgery. (E) Schematic of spherical custom titanium truss. (F) Intra-operative image of spherical truss with intramedullary rod fixation. (G) Schematic of spherical custom titanium truss. (H) Intra-operative photographs of spherical tibial reamer.

	Patient 1	Patient 2	Patient 3	Patient 4	Patient 5	Patient 6	Patient 7
<b>Age</b>	48	33	53	49	46	60	49
<b>Gender</b>	Male	Female	Female	Female	Female	Male	Female
<b>Failed Index Procedure</b>	Tibiotalocalcaneal arthrodesis	First metatarsal phalangeal joint arthrodesis	None	Tibiotalocalcaneal arthrodesis	Total ankle arthroplasty	Treated conservatively with cast immobilization	Subtalar joint arthrodesis
<b>Revision Procedure</b>	Tibiocalcaneal arthrodesis	First metatarsal phalangeal joint arthrodesis	First tarsal metatarsal joint arthrodesis	Tibiotalocalcaneal arthrodesis	Tibiotalocalcaneal arthrodesis	Subtalar joint arthrodesis	Subtalar joint arthrodesis
<b>Orthobiologics</b>	DBM, allograft cancellous bone chips, autograft from fibula	DBM, autograft from tibia,	DBM	DBM, autograft from talus and tibia, allograft cancellous bone chips	DBM	DBM, frozen femoral head allograft	DBM, frozen femoral head allograft, autograft from tibia,
<b>Follow-up</b>	17.5 months	13 months	12 months	13 months	20.5 months	12 months	14 months
<b>Limb Salvage</b>	Pending	Yes	Yes	Yes	Yes	Yes	Yes
<b>Complications</b>	Non-union of ankle and subtalar joints, hardware failure with break-down of Truss at 14 months post-surgery	Multiple admissions for pain control post-operatively	None	None	None	None	None
<b>Post-operative CT scan</b>	First: Complete union of ankle and subtalar joints at 3.5 months post-surgery. Second: Non-union of ankle and subtalar joints, hardware failure with break-down of Truss at 14 months post-surgery.	Greater than partial fusion at 1 month status post-surgery.	None	No hardware complication	75% fusion at the tibia-truss interface, 50% fusion at the talus-truss interface at 2-months status post-surgery	None	None
<b>Fixation</b>	11 x 200-mm retrograde IM nail with 5 interlocking screw	MTP fusion plate	Locking midfoot plate, 2.7-mm locking screws x3, 3.5-mm non-locking screws x2	11.5 x 250-mm retrograde IM nail with 5 interlocking screws	10 x 150-mm retrograde IM nail with 5 interlocking screws	7.3 mm partially threaded compression screws x 2	7.3 mm partially threaded compression screws x 2



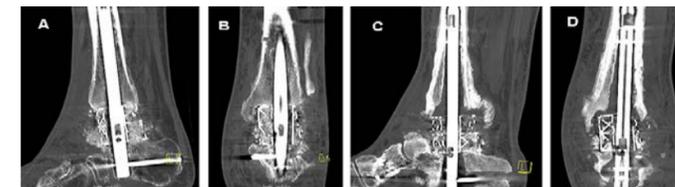
**Figure 2.** Patient 2 (A) Pre-operative AP radiograph. (B) Schematic of 1<sup>st</sup> metatarsal phalangeal joint titanium truss. (C) Intra-operative titanium truss with packed bone graft. (D) Intra-operative 1<sup>st</sup> metatarsal phalangeal joint truss with plate. (E) Post-operative AP radiograph at 9-months status post-surgery.

## Results

Successful arthrodesis with consolidation of the titanium truss occurred in 6/7 patients (85%). One patient (patient 1) did not achieve successful limb salvage. The patient underwent a tibiotalocalcaneal arthrodesis with a custom titanium truss. A CT scan was performed 3.5 months, and demonstrated near complete consolidation at both the tibial-truss and the calcaneal-truss interfaces. At 14 months status post-surgery, a CT scan demonstrated non-union of both the tibial-truss and the calcaneal-truss interfaces, with lucency and collapse surrounding the intramedullary nail, metallic truss, and distal interlocking screws.

## Discussion

Custom or pre-fabricated titanium trusses like those seen in this case series have been used for large osseous defects for arthrodesis procedures within various joints of the foot and ankle, restoring joint congruity with concomitant structural integrity promoting successful consolidation. In this case series, successful arthrodesis with consolidation occurred in 6/7 patients (85%), making it a viable option for salvage as well as non-salvage arthrodesis procedures with large osseous defects.



**Figure 3.** Patient 1 (A) Sagittal and (B) Coronal views of CT scan performed 3.5 months status post revision surgery using a custom titanium truss demonstrates near complete consolidation of the ankle and subtalar joints at the truss-interface. (C) Sagittal and (D) Coronal views of CT scan performed 14 months status post-surgery demonstrating hardware failure, truss collapse, and non-unions of both the ankle and subtalar joints at the truss-interface.



**Figure 4.** Patient 6 (A) Pre-operative calcaneal axial radiograph demonstrating residual rearfoot varus. (B) Intra-operative image of titanium truss restoring height of posterior facet of subtalar joint. (C) Distraction of subtalar joint prior to insertion of truss. (D) Pre-operative lateral radiograph showing depression of posterior facet of subtalar joint. (E) Pre-operative sagittal MRI demonstrating subchondral sclerosis of the posterior facet of the subtalar joint. (F) Post-operative lateral radiograph at 6-months status post-surgery.

## References

- Jeng CL, Campbell JT, Tang EY, Cerrato RA, Myerson MS. Tibiotalocalcaneal arthrodesis with bulk femoral head allograft for salvage of large defects in the ankle. *Foot Ankle Int.* 2013;34(9):1256-1266.
- Hamid KS, Parekh SG, Adams SB. Salvage of severe foot and ankle trauma with a 3D printed scaffold. *Foot Ankle Int.* 2016;37(4):433-439.
- Henricson A, Rydholm U. Use of a trabecular metal implant in ankle arthrodesis after failed total ankle replacement: A short-term follow-up of 13 patients. *Acta Orthopaedica.* 2010;81(6):745-747. doi:10.3109/17453674.2010.533936.
- Mulhern JL, Protzman NM, White AM, Brigido SA. Salvage of failed total ankle replacement using a custom titanium truss. *Journal of Foot Ankle Surgery.* 2016; 55: 868-873.
- Hamid KS, Parekh SG, Adams SB. Salvage of severe foot and ankle trauma with a 3D printed scaffold. *Foot Ankle Int.* 2016;37(4):433-439.
- Sagherian B, Claridge R. Salvage of failed total ankle replacement using tantalum trabecular metal: case series. *Foot & Ankle International.* March 2015;36(3):318-324.
- Henricson A, Rydholm U. Use of a trabecular metal implant in ankle arthrodesis after failed total ankle replacement. *Acta Orthopaedica* December 2010;81(6):745-747. Available from: CINAHL Complete, Ipswich, MA.
- So E, Mandas V, Hlad L. Large Osseous Defect Reconstruction Using a Custom Three-Dimensional Printed Titanium Truss Implant. *Journal Of Foot & Ankle Surgery [serial online].* January 2018;57(1):196-204. Available from: CINAHL Complete, Ipswich, MA.
- Berkowitz M, Clare M, Walling A, Sanders R. Salvage of failed total ankle arthroplasty with fusion using structural allograft and internal fixation. *Foot & Ankle International [serial online].* May 2011;32(5):S493-S502.
- Klos K, Drechsel T, Mückley T, et al. The use of a retrograde fixed-angle intramedullary nail for tibiocalcaneal arthrodesis after severe loss of the talus. *Strategies In Trauma And Limb Reconstruction (Online) [serial online].* October 2009;4(2):95-102.
- Berkowitz M, Clare M, Walling A, Sanders R. Salvage of Failed Total Ankle Arthroplasty with Fusion Using Structural Allograft and Internal Fixation. *Foot & Ankle International [serial online].* May 2011;32(5):493-502.
- Thomson K, Eyres K. A technique of fusion for failed total replacement of the ankle: tibio-allograft-calcaneal fusion with a locked retrograde intramedullary nail. *Journal Of Bone & Joint Surgery, British Volume [serial online].* July 2008;90(7):885-888.
- Paley D, Lamm B, Herzenberg J, et al. Treatment of malunion and nonunion at the site of an ankle fusion with the Iliarov apparatus. *Surgical technique. Journal Of Bone & Joint Surgery, American Volume [serial online].* March 2, 2006;88:119-134.
- Reconstruction of metatarsal bone defects with a free fibular osteomyocutaneous flap incorporating soleus muscle. Yamashita, Yutaro et al. *Journal of Plastic, Reconstructive & Aesthetic Surgery, Volume 66, Issue 2, 277 – 280*
- Masquelet A, Begue T. The concept of induced membrane for reconstruction of long bone defects. *The Orthopedic Clinics of North America [serial online].* January 2010;41(1):27.
- Gurney B, Mermier C, Rivero D, et al. Effects of limb-length discrepancy on gait economy and lower-extremity muscle activity in older adults. *Journal Of Bone & Joint Surgery, American Volume [serial online].* June 2001;83(6):907-915.
- Waters RL, Hislop HJ, Perry J, Antonelli D. Energetics: application to the study and management of locomotor disabilities. *Energy cost of normal and pathologic gait. Orthop Clin North Am.* 1978;9:351-6.
- Giles LG, Taylor JR. Low-back pain associated with leg length inequality. *Spine.* 1981;6:510-21.
- Goffton JP, Trueman GE. Studies in osteoarthritis of the hip. II. Osteoarthritis of the hip and leg-length disparity. *Can Med Assoc J.* 1971;104:791-9.
- Friberg O. Leg length asymmetry in stress fractures. A clinical and radiological study. *J Sports Med Phys Fitness.* 1982;22:485-8.
- Visuri T, Lindholm TS, Antti-Poika I, Koskenvuo M. The role of overlength of the leg in aseptic loosening after total hip arthroplasty. *Ital J Orthop Traumatol.*1993;19:107-11.
- Murrell P, Cornwall MW, Doucet SK. Leg-length discrepancy: effect on the amplitude of postural sway. *Arch Phys Med Rehabil.* 1991;72:646-8.
- Brand RA, Yack HJ. Effects of leg length discrepancies on the forces at the hip joint. *Clin Orthop.* 1996;333:172-80.
- Thomson K, Eyres KS. A technique of fusion for failed total replacement of the ankle. *Journal Of Bone & Joint Surgery, British Volume* July 2008;90(7):885.
- Delloy C, de Nayer P, Allington N, Munting E, Coutelier L, Vincent A. Massive bone allografts in large skeletal defects after tumor surgery: a clinical and microradiographic evaluation. *Archives Of Orthopaedic And Traumatic Surgery. Archiv Fur Orthopadische Und Unfall-Chirurgie.* 1988;107(1):31-41.
- Campana V, Milano G, Logroscino G, et al. Bone substitutes in orthopaedic surgery: from basic science to clinical practice. *Journal Of Materials Science. Materials In Medicine.* October 2014;25(10):2445-2461.
- Rawlinson JN. Morbidity after anterior cervical decompression and fusion. The influence of the donor site on recovery, and the results of a trial of surgery compared to autologous bone. *Acta Neurochir.* 1994; 131(1 2): 106-108.
- Blokhuys TJ, Calori GM, Schmidmaier G. Autograft versus BMPs for the treatment of non-unions: what is the evidence? *Injury.* 2013; 44 (Suppl 1): S40-2. doi:10.1016/S0020-1381(13)70009-3.
- Takemoto RC, Fajardo M, Kirsch T. Quantitative assessment of the bone morphogenetic protein expression from alternate bone graft harvesting sites. *J Orthop Trauma.* 2010;24: 564-566.
- Egol K, Nauth A, Lee M, Pape H, Watson J, Borrelli J. Bone Grafting: Sourcing, Timing, Strategies, and Alternatives. *Journal Of Orthopaedic Trauma.* December 2015;29 Suppl 12:S10-S14.
- Dimitriou R, Mataliotakis G, Angoules A, Kanakaris N, Giannakaris P. Complications following autologous bone graft harvesting from the iliac crest and using the RIA: a systematic review. *Injury.* September 2011;42 Suppl 2:S33-S15.
- Ahlmann E, Patzakis M, Roidis N, Shephard L, Holm P. Comparison of anterior and posterior iliac crest bone graft in terms of harvest-site morbidity and functional outcomes. *J Bone Joint Surgery Am* 2002; 84(5): 716-720.
- Younger EM, Chapman MW. Morbidity at bone graft donor sites. *J Orthop Trauma* 1989;3 (3):192-5.
- Westrich G, Geller D, O'Malley M, Deland J, Helfet D. Anterior iliac crest bone graft harvesting using the corticocancellous reamer system. *Journal Of Orthopaedic Trauma [serial online].* September 2001;15(7):500-506.
- Gruskay J, Basques B, Bohl D, Webb M, Grauer J. Short-term adverse events, length of stay, and readmission after iliac crest bone graft for spinal fusion. *Spine.* September 15, 2014;39(20):1718-1724.
- Paley D. Problems, obstacles, and complications of limb lengthening by the Iliarov technique. *Clin Orthop Relat Res* 1990;250:81-104
- Katsenis D, Bhava A, Paley D, Herzenberg JE. Treatment of malunion and nonunion at the site of an ankle fusion with the Iliarov apparatus. *J Bone Joint Surgery Am* 2005; 87(2): 302-309.
- Hamdy, RC, Rendon JS, Tabrizian M. Distraction osteogenesis and its challenges in bone regeneration. *Kesemenli C, Subasi M, Kirkgoz T, Kapukaya A, Arslan H. Treatment of traumatic bone defects by bone transport. Acta Orthopaedica Belgica [serial online].* October 2001;67(4):380-386.
- Julian F, Chris S, Christoph J, et al. Bone transport for limb reconstruction following severe tibial fractures. *Orthopedic Reviews, Vol 8, Iss 1 (2016) [serial online].* 2016;(1)
- McGarvey W, Braly W. Bone graft in hindfoot arthrodesis: allograft vs autograft. *Orthopedics [serial online].* May 1996;19(5):389-394.
- Hertel R, Gerber A, Schlegel U, Cordey J, Rueggsegger P, Rahn B. Cancellous bone graft for skeletal reconstruction. Muscular versus periosteal bed--preliminary report. *Injury [serial online].* 1994;25 Suppl 1:A59-A70. Romana M, Masquelet A. Vascularized periosteum associated with cancellous bone graft: an experimental study. *Plastic And Reconstructive Surgery [serial online].* April 1990;85(4):587-592.